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TPM CIRCLE NO :-		ACTIVITY	KK	QM	PM	JH	SHE	OT	DM	E&T	**KAIZEN IDEA SHEET**
TPM CIRCLE NAME :-		LOSS NO. / STEP	10								KAIZEN NO:-
DEPT :-		RESULT AREA	P	Q	DEF :- A / B / C		C	D	S	M	

CELL :-	CELL NAME:-	MACHINE / STAGE :-	OPERATION :-

KAIZEN THEME :- To Increases the knowledge operator

WIDELY/DEEPLY:-

PROBLEM / PRESENT STATUS :- In PIR reports only Dimensions are given, no production targets are given in the reports. Due to this new operators Don't know their production targets.

BEFORE

WHY-WHY ANALYSIS :-

WHY 1:- New operator don't know their production target.
ANS 1 No target given in report

ROOT CAUSE :- No target given in report

REGISTRATION NO&DATE:

REGISTERED BY :-

MANAGER'S SIGN :-

IDEA :- add production target column.

COUNTERMEASURE:- Now we add the one other Column in the PIR reports of prod. target. Now every operator know their production targets.

:H.G								
lug Gauge								
lug Gauge								
Result →								
Insp. By →								
Production Target (Pcs./Hr.)	79	86	86	71	86	86	86	79
Production Achieved								
Loss Sr. No.								
Loss Desciption			From		To		Total Time	

Result: Target they achieved,

BENCHMARK	
TARGET	
KAIZEN START	17.5.2016
KAIZEN FINISH	19.5.2016

TEAM MEMBERS :- sandeep , amit saini

BENEFITS :- every operator know the target

KAIZEN SUSTENANCE

WHAT TO DO :- add column of production target

HOW TO DO :-

FREQUENCY :-

COST INCURRED FOR MAKING KAIZEN

MATERIAL COST RS.	LABOUR COST RS.	TOTAL COST RS.

SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT

SR. NO.	CELL	TARGET	RESPONSIBILITY	STATUS